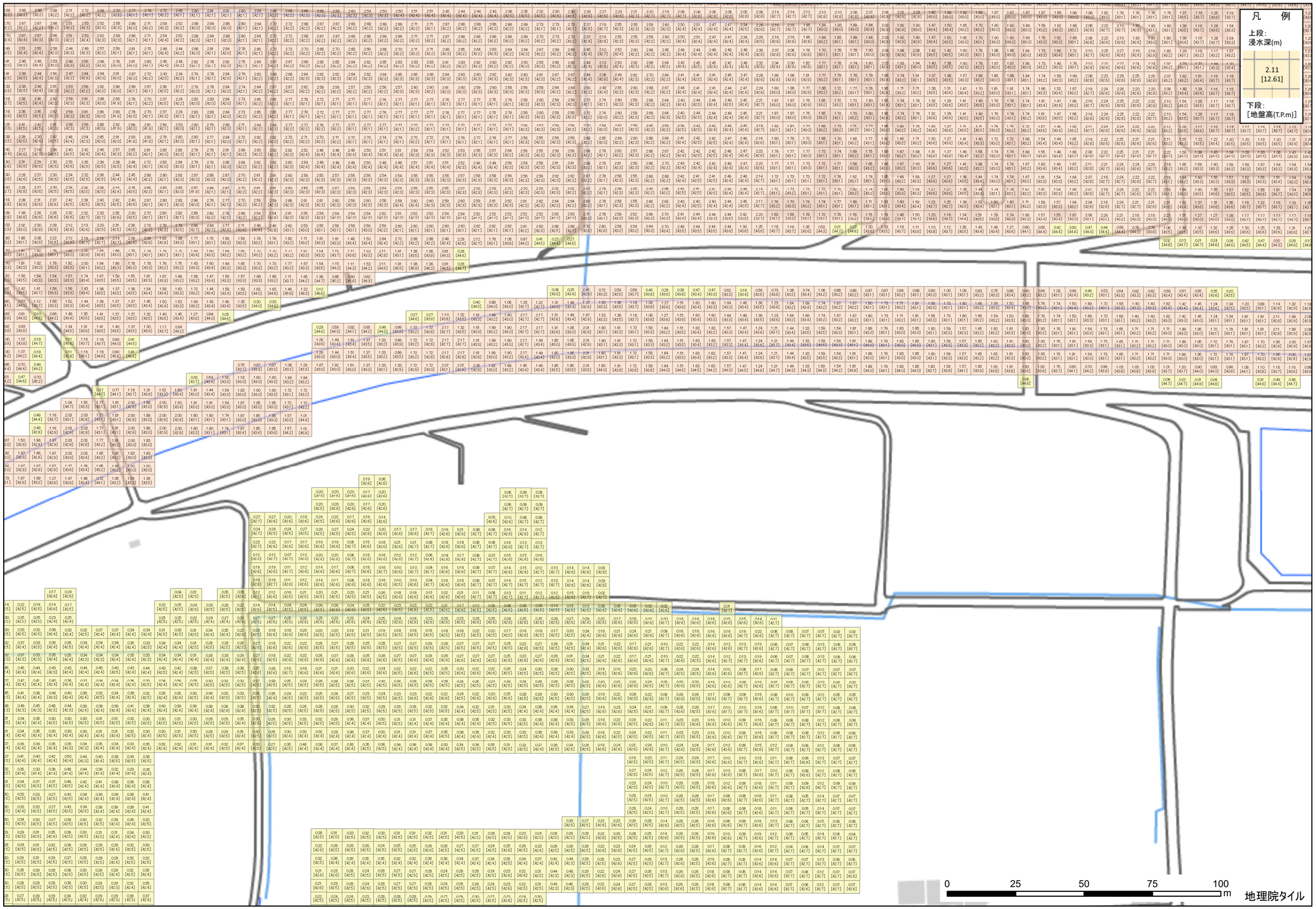45-80